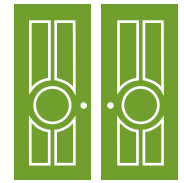




**Prime-Line, Inc.**  
Doors, Mouldings, & Millwork



*PrimeCraft*

### *Instructions for applying hinges with PrimeCraft Screws*

**First:** Rout the edge of the door to accommodate the hinge.

**Second:** For securing the hinge, pre-drill a pilot hole before applying of any course threaded 10 x 2" wood screw.

**Third:** Apply the hinge to the door.

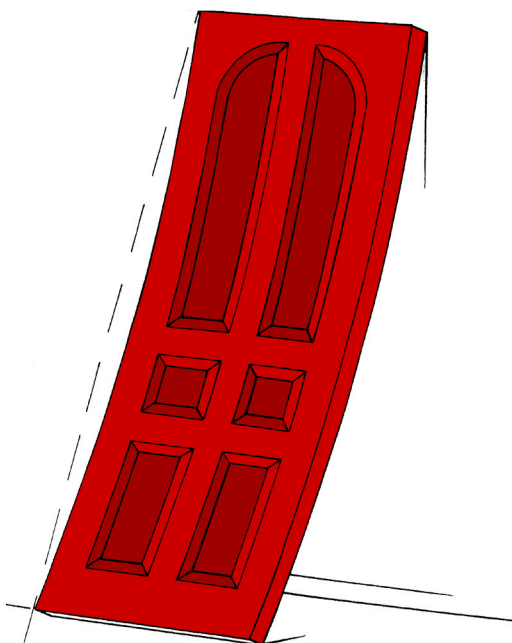
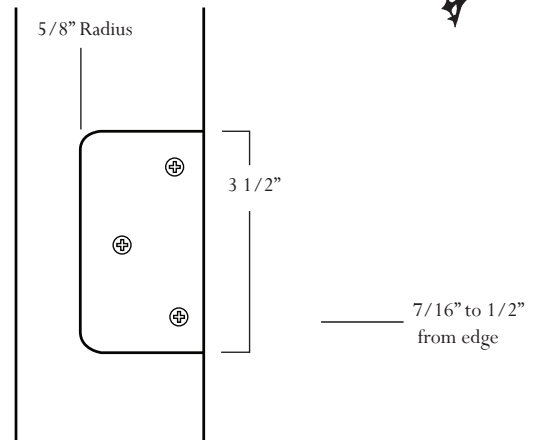
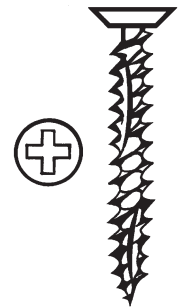
**Fourth:** Apply the PrimeCraft screws to secure the hinge to the door.

**Fifth:** Apply the door to the jamb.

If you follow these five steps, you should not experience any problems when fastening the hinges to the door.

Note: When door hinges are applied on the job with any fasteners, it's mandatory the installer pre-test, prior to going into full production.\*

*\*A failure to follow the provided installation instructions will result in a forfeit of the PrimeCraft warranty.*



*Do not lean a PrimeCraft door against  
a wall unless pre-hung*

Doors must be stored flat with a minimum of three supports under a 6'-8" door and four supports for a 7' and 8' doors. This applies to job site or warehouse storage. If a door warps, it usually can be corrected by laying on a flat surface with the bowed side down for 24-48 hours. Warp of 1/4" or less on a 6-8" door and 3/8" or less on a 7'-0" and 8'-0" door is not considered a defect. Please call Prime-Line for assistance if this continues to be an issue.